

# GRAYSTAR<sup>★</sup>LLC

*Ceramic Minerals and Specialty Materials*

Sales Office  
8500 Sheridan Dr  
Williamsville, NY 14221  
Phone: 716-633-0077  
Fax: 716-633-0099  
Quality Manager: [rprevite@graystarllc.com](mailto:rprevite@graystarllc.com)

Headquarters  
9 Simmonsville Rd  
PO Box 1670  
Bluffton, SC 29910  
Phone: 843-815-5600  
Fax: 843-815-5601

## MIL-G-9954A BEAD SIZE - % ROUND, MIN. - %PASSING

U.S. STD SCREEN	1	2	3	4	5	6	7	8	9	10	11	12	13
	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round	60% Round
10	100												
12	95-100	100											
14	0-15	95-100	100										
20	0-5	0-15	95-100	100									
30		0-5	0-15	95-100	100								
40			0-5	0-15	95-100	100							
50				0-5	0-15	95-100	100						
60					0-5		95-100	100					
70						0-15		95-100	100				
80						0-5	0-15		95-100	100			
100							0-5	0-15		95-100	100		
120								0-5	0-15		95-100	100	
140									0-5			95-100	100
170										0-15			95-100
200										0-5	0-15		
230											0-5	0-15	
325												0-5	0-15
400													0-5

*Manufacturers and Distributors of Abrasive Materials*